

Work Order ID 150359 -2

150359

Page 1

Wednesday, August 24, 2016 11:46:06 AM

Item ID: 650.9201

Revision ID:

Item Name: Eyelet Bracket Assembly

Start Date: 7/28/2016

Start Qty: 10.00

Required Date: 8/24/2016

Req'd Qty: 10.00

Reference:

Approvals:

Process Plan:

DAS

21

9-89

Date: AUG 30 2016

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

650.9200

A1

100

100

Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut Blank at 2.200"

0.00

0.00

24 0 16/10/11

110

110

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Machine per folio FB361

DWG REV: A1

FOLIO REV: 44

0.00

0.00

24 0 16/10/12

2- deburr and break all sharp edges

Handwritten notes and signatures, including 'Split' and 'Rush' at the top, and various initials and stamps throughout the document.

Accept 650.9201 *N900040100*
DAS 30 9-89
150359
A1

Cust Item ID:

Customer:

Work Order ID 150359***150359***

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Wednesday, August 24, 2016 11:46:06 AM

Item ID: 650.9201

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Eyelet Bracket Assembly

Start Date: 7/28/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

140

Outsource4

Memo

0.00

Outsource process - Anodize

Issue P/O to ATG : 34003

1- Black Anodize as per Dwg 650.9200

2- PRIME AS PER DWG, SEE NOTE #3****MASK THREADS ON BOTH
SIDE BEFORE PRIMING****

Certification of Conformity is required

24

OCT 26 2016

150

Receive & Inspect for Damage & Mat'l Certs

0.00

150

Packaging

Memo

0.00

Packaging

DAS
26
9-89

NOV 02 2016

Work Order ID 150359

150359

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Wednesday, August 24, 2016 11:46:06 AM

Item ID: 650.9201

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Eyelet Bracket Assembly

Start Date: 7/28/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Run Start

NR1

Stop

NR2

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
151		0.00				<u>2</u>	<u>88</u>		NOV 14 2016
151		0.00							
Small Fab	Memo								
Small Fab	INSERT HELICOIL AS PER DWG								
155	QC5- Inspect part completeness to step on W/O	0.00				<u>2</u>			DAS 38 9-89
155		0.00							NOV 14 2016
QC	Memo								
Quality Control									
180	Identify as per dwg & Stock Location: <u>CCK</u> <u>8/27</u>	0.00				<u>2</u>			NOV 14 2016 DAS 26 9-89
180		0.00							
Packaging	Memo								
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								

Work Order ID 150359***150359***

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Wednesday, August 24, 2016 11:46:06 AM

Item ID:	650.9201	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:				Stop		*NS2*
Item Name:	Eyelet Bracket Assembly					
Start Date:	7/28/2016	Start Qty:	10.00			
Required Date:	8/24/2016	Req'd Qty:	10.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Run	Start	*NR1*
	Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

DAS
21
9-39

NOV 14 2016

DAS
21
9-39

NOV 14 2016

Picklist Print

Wednesday, August 24, 2016 11:46:05 AM

Page 1

Work Order ID: 150359

150359

Parent Item: 650.9201

650.9201

Parent Item Name: Eyelet Bracket Assembly

Start Date: 7/28/2016

Required Date: 8/24/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP
REV:B AS PER DWG A1 15.09.14 DD VERIFIED BY:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M7075T6B1.000x2.500

Purchased

No

f

6.6200

1.863158

M7075T6B1 000x2 500******

7075-T6 Bar 1.000 x 2.500"

LocationLoc QtyLoc Code

MAT

6.62

m133929

6.62

Each

7.0000

10

MS21209F5-15

Purchased

No

*********MS21209F5-15***

Heli Coil

LocationLoc QtyLoc Code

ST296

7

m134294

7

24

m 12/10/11

1.87 + 2.7

FF NOV 03 2016

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	15.03.03	New Issue	KJ	
B	15.05.14	Dimensions updated per Dwg Rev A	KJ	



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

ENGINEERING CHANGE NOTICE NO.

04960

SHEET 1 OF 1

DWG NO. 650.9200

REV: A

PREPARED BY J. SOTO

DATE: 05/13/2015

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: EYELET BRACKET ASSY

APPROVED BY: ENGR *[Signature]*

MFG *[Signature]* QC *[Signature]*

EFF. NEXT ORDER

REASON: REVISED F/N 2.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 150359 MLJ
160830

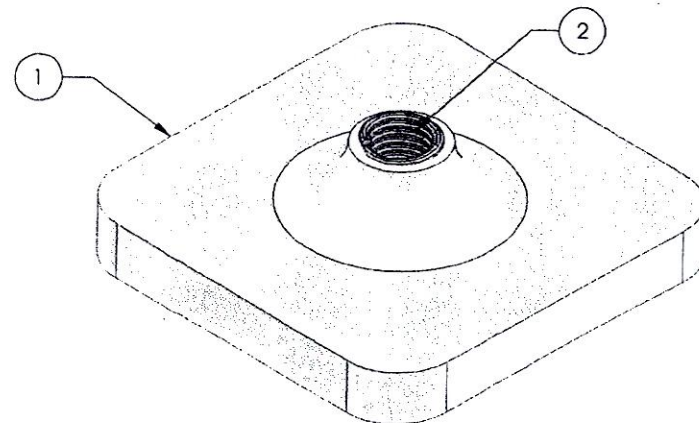
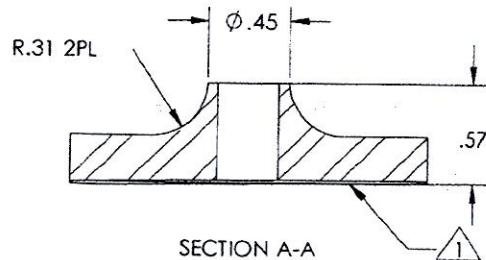
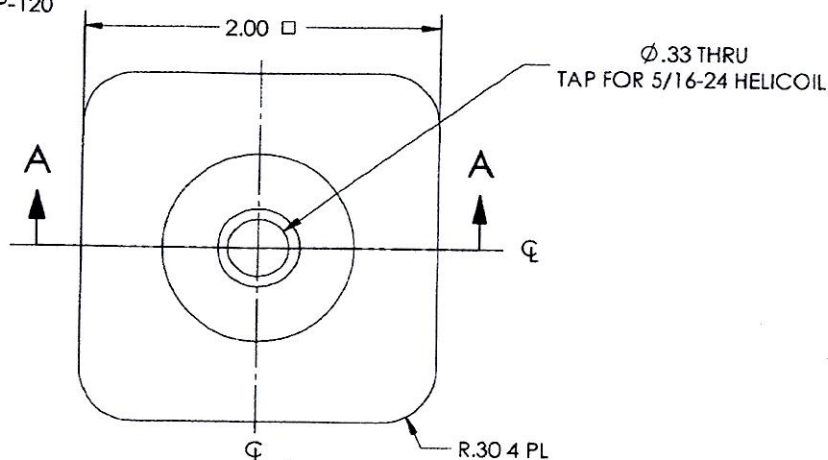
PRINTED COPY OF THIS DOCUMENTS FOR REFERENCE ONLY AND IS UNCONTROLLED

2	R	601.3806	1	HELICAL INSERT	MS21209F5-15	
F/N/TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION	
DOCUMENTS EFFECTED:				CHANGE CATEGORY		DER REVIEW REQUIRED
☐ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☒ BOM				☐ MAJOR ☒ MINOR		☐ YES ☒ NO

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- 1 PART DIMENSION CONTROLLED BY 3D CAD MODEL
F/N 1 CONTROLLED BY "650.9210 EYELET BRACKET.SLDPRT",
LAST MODIFIED: 11-17-14
- 2 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 3 FINISH: IAW MPP-172 ANODIZE IAW SECTION 2.1,
PRETREATMENT IAW SECTION 3.2,
PRIMER IAW SECTION 4.3.
4. BREAK AND DEBURR ALL SHARP EDGES
5. IDENTIFY IAW MPP-120



650.9201

UNINCORPORATED ECN(s)

04960

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
	1	2	601.2746 HELICAL INSERT	MS21209F5-20	
	1	1	650.9210 EYELET BRACKET		
			650.9201 EYELET BRACKET ASSY		
BOM Table					
PARTS LIST					
ORIGINAL DATE 11/18/14 DRAWN BY SOHO CHECKED P. BRAVO DRAWING APPROVAL P. BRAVO CONTRACT NO. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
DART AEROSPACE APICAL INDUSTRIES, INC. DBA DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760) 724-5500 EYELET BRACKET ASSY REV A					
NET TARGE CODE B DWG NO. 650.9200 SCALE NONE SHEET 1 OF 1					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34063**

Purchase Order Date 10/26/2016

PO Print Date 10/27/2016

Page Number 1 of 9

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

A.T.G INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

E-MAILED

OCT 27 2016

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	50359	650.9201 EYELET BRACKET REV. A	11/2/2016		24.00	\$6.60	\$158.40
			Yes				
			11/2/2016				
		FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N					
		NOTE: MASK THREADS ON BOTH SIDE BEFORE PRIMING, ***4 PCS RUSH REQUIRED FOR WEDNESDAY 2 NOVEMBER***					
Line Total:							\$158.40
2	151687	646.3610 FILLER REV. N/C	11/2/2016		8.00	\$6.60	\$52.80
			Yes				
			11/2/2016				
		FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N					
		4 PCS RUSH REQUIRED FOR WEDNESDAY 2 NOVEMBER					
Line Total:							\$52.80

Note:

10/27/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 912485

Date: 02-Nov-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
24 ea	Part: 650.9201 Eyelet bracket Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20308	Rev: A Line: 1	DAS 26 9-89 NOV 02 2016
8 ea	Part: 646.3610 Filler Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20309	Rev: N/C Line: 2	
10 ea	Part: 646.3610 Filler Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20310	Rev: N/C Line: 3	
DATE: 2/4/16			
CERTIFIED SIGNATURE: [Signature]			
RECEIVER SIGNATURE: _____			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.			



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 912485

Date: 02-Nov-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	MADE IN CANADA.		
	AS 6 89 DAS 26 9-89 NOV 02 2016		